

(1) $7 + 7 = \boxed{}$

(11) $1 + 9 = \boxed{}$

(2) $8 + 1 = \boxed{}$

(12) $1 + 7 = \boxed{}$

(3) $2 + 2 = \boxed{}$

(13) $3 + 7 = \boxed{}$

(4) $3 + 1 = \boxed{}$

(14) $7 + 9 = \boxed{}$

(5) $4 + 4 = \boxed{}$

(15) $8 + 4 = \boxed{}$

(6) $6 + 5 = \boxed{}$

(16) $7 + 6 = \boxed{}$

(7) $5 + 9 = \boxed{}$

(17) $4 + 9 = \boxed{}$

(8) $3 + 5 = \boxed{}$

(18) $8 + 7 = \boxed{}$

(9) $4 + 8 = \boxed{}$

(19) $1 + 1 = \boxed{}$

(10) $2 + 8 = \boxed{}$

(20) $8 + 5 = \boxed{}$

(1) $7 + \boxed{} = 14$

(11) $1 + \boxed{} = 10$

(2) $8 + \boxed{} = 9$

(12) $1 + \boxed{} = 8$

(3) $2 + \boxed{} = 4$

(13) $3 + \boxed{} = 10$

(4) $3 + \boxed{} = 4$

(14) $7 + \boxed{} = 16$

(5) $4 + \boxed{} = 8$

(15) $8 + \boxed{} = 12$

(6) $6 + \boxed{} = 11$

(16) $7 + \boxed{} = 13$

(7) $5 + \boxed{} = 14$

(17) $4 + \boxed{} = 13$

(8) $3 + \boxed{} = 8$

(18) $8 + \boxed{} = 15$

(9) $4 + \boxed{} = 12$

(19) $1 + \boxed{} = 2$

(10) $2 + \boxed{} = 10$

(20) $8 + \boxed{} = 13$